



Goldspar Satin

Varnishes

Quick Drying Satin Yacht Varnish

PRODUCT DESCRIPTION

A satin finish polyurethane varnish designed primarily for interior use. Resistant to hot water, mild acids and alkalis. The quick drying formulation minimises dust contamination.

PRODUCT INFORMATION

Colour	YVA251-Clear
Finish	Satin
Specific Gravity	0.9
Volume Solids	46%
Typical Shelf Life	2 yrs
VOC (As Supplied)	425 g/ltr
Unit Size	375 ml 750 ml 2.5 Lt

DRYING/OVERCOATING INFORMATION

	Drying			
	5°C	15°C	23°C	35°C
Touch Dry [ISO]	5hrs	3hrs	1hrs	30mins

	Overcoating							
	Substrate Temperature							
	5°C		15°C		23°C		35°C	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Goldspar Satin	24hrs	4days	15hrs	3days	6hrs	2days	3hrs	1days

APPLICATION AND USE

Preparation	<p>PREVIOUSLY VARNISHED WOOD:</p> <p>In Good Condition: Clean with thinners. Sand smooth with 280-320 grade paper. Remove sanding dust with thinners.</p> <p>In Poor Condition: Remove all previous coatings.</p> <p>BARE WOOD: Sand smooth with 80-180 grade paper and then 280 grade paper. Remove sanding dust by brushing, dusting and wiping. If wiping with solvent then allow to dry completely before applying the first coat.</p> <p>Priming bare wood:: Apply Intertox or UCP. If UCP has been omitted thin the first coat by 10-15% with Thinners No.1.</p>
Method	Apply a minimum of 3 unthinned coats, more if using a roller.
Hints	<p>Mixing Stir well before use.</p> <p>Thinner YTA800, YTA085 Thinners No.1 Thinners No.3</p> <p>Cleaner YTA800 Thinners No.1</p> <p>Airless Spray Pressure: 176-210 bar. Tip Size: 1365-1580.</p> <p>Conventional Spray Pressure: 2-3 bar. Tip Size: 1.1-1.4 mm. Thin 25-30% with Thinners No.3</p>

Roller If applying by roller, lay off with a brush or pad otherwise air bubbles may become trapped in the film.

Other For Airmix spray application: Pressure: 2 bar. Tip Size: 06-113. For best results sand lightly between coats with 320-400 grade paper. Avoid using direct from the can. Pour the amount you expect to use in a separate container. For a particularly clear finish, use Goldspar Satin for the final coat only and Goldspar for the first 2 to 3 coats.

Some Important Points	Only use recommended thinners. Use above the waterline only. Avoid painting in direct sunlight. Product temperature should be minimum 15°C and maximum 35°C. Ambient temperature should be minimum 5°C/40°F and maximum 35°C/95°F. Substrate temperature should be minimum 5°C/40°F and maximum 35°C/95°F.
Compatibility/Substrates	Suitable for use on all types of wood except direct application on oily timbers such as Teak and Iroko.
Number of Coats	3 minimum
Coverage	(Theoretical) - 10.30 (m ² /lt)
Recommended DFT	40 microns dry by brush
Recommended WFT	87 microns wet by brush
Application Methods	Brush, Roller, Conventional Spray, Airmix, Airless Spray

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage **GENERAL INFORMATION:**
Exposure to air and extremes of temperature should be avoided. For the full shelf life of Goldspar Satin to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.

TRANSPORTATION:
Goldspar Satin should be kept in securely closed containers during transport and storage.

Safety **GENERAL:** Read the label safety section for Health and Safety Information, also available from our Technical Help Line.
DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.
Remainders of Goldspar Satin cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

IMPORTANT NOTES *The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*

✕ and International are registered trademarks of Akzo Nobel.

Regional Addresses

Head Office
International Paint Ltd
P O Box 20980
Oriel House
16 Connaught Place
London W2 2ZB
United Kingdom
tel: +44 (0) 171 479 6000
fax: +44 (0) 171 479 6500

European Region
International Paint Ltd
Stoneygate Lane
Felling, Gateshead
Tyne & Wear NE10 0JY
United Kingdom
tel: +44 (0) 191 469 6111
fax: +44 (0) 191 438 3977

Asia Region
International Paint Singapore
(Pte) Ltd
449 Tagore Industrial Avenue
01-03 Hong Joo Industrial
Building
Singapore 787820
tel: +65 6453 1981
fax: +65 6453 1778

Australasia Region
International Paint
115 Hyde Road
Yeronga, Brisbane
Queensland 4104
Australia
tel: +61 (0) 7 3892 8866
fax: +61 (0) 7 3892 4287

North America Region
International Paint LLC
2270 Morris Avenue
Union
New Jersey 07083
USA
tel: +1 (0) 908 686 1300
fax: +1 (0) 908 686 8545

South America Region
International Paint
Rod Rap tavares, KM 18.5
Predio Administrativo 11
Butanta CEP 05577-300
Sao Paulo, Brazil
tel: +55 (0) 11 3789 2000
fax: +55 (0) 11 3789 2200



Ref: 05000089
Issue Date: 12-Oct-2006
Supersedes: 4-Sep-2004