

## BLAKES YACHT ENAMEL

52182

**Description:** BLAKES YACHT ENAMEL is an alkyd enamel with high gloss and good colour retention. Flexible and resistant to salt water and spillage of mineral oil.

**Recommended use:** As a finishing coat in alkyd systems on interior and exterior surfaces above the waterline.

**Availability:** Subject to confirmation.

### PHYSICAL CONSTANTS:

**Colours/Shade nos:** Britannia Blue/31810 - True Blue/34660 - Rhapsody/33960 - Souvenirs/32800 - Pelican/33910 - Biscay/35300 - Dolphin Grey/10400 - Ice Grey/11770 - Black/19990 - Chodo Green/43000 - Shannon Green/40900 - Waterways Green/41000 - Cherry Red/51850 - Bordeaux Red/50200 - Pillarbox Red/50800 - Survival Orange/50190 - Inca Yellow/20250 - Warm Cream/24000 - Sand/20410 - Pale Cream/22210 - Pearl White/23800 - White/10001

**Finish:** High gloss

**Volume solids, %:** 54 ± 1

**Theoretical spreading rate:** 13.5 m<sup>2</sup>/litre - 40 micron  
541 sq.ft./US gallon - 1.6 mils

**Flash point:** 38°C/100°F

**Specific gravity:** 1.2 kg/litre - 9.2 lbs/US gallon

**Dry to touch:** 6 (app) hours at 20°C/68°F  
12 (app) hours at 10°C/50°F

**V.O.C.:** 375 g/litre - 3.1 lbs/US gallon

*The physical constants stated are nominal data according to the BLAKES Group's approved formulas. They are subject to normal manufacturing tolerances and where stated, being standard deviation according to ISO 3534-1. Further reference is made to "Explanatory Notes" in the BLAKES PAINT MANUAL.*

### APPLICATION DETAILS:

<b>Application method:</b>	Airless spray	Air spray	Brush/Roller/Paint pad
<b>Thinner (max.vol.):</b>	BLAKES THINNERS No 1 (5%)	BLAKES THINNERS No 1 (15%)	BLAKES THINNERS No 1 (5%)
<b>Nozzle orifice:</b>	.018"-.021"		
<b>Nozzle pressure:</b>	150 bar/2200 psi (Airless spray data are indicative and subject to adjustment)		
<b>Cleaning of tools:</b>	BLAKES THINNERS No1		
<b>Indicated film thickness, dry:</b>	40 micron/1.6 mils		
<b>Indicated film thickness, wet:</b>	75 micron/3 mils		
<b>Recoat interval, min:</b>	8 hours (20°C/68°F) 16 hours (10°C/50°F)		
<b>Recoat interval, max:</b>	3 days (20°C/68°F) (See REMARKS overleaf) 6 days (10°C/50°F) (See REMARKS overleaf)		

**Safety:** Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult BLAKES PAINTS Material Safety Data Sheets and follow all local or national safety regulations. Avoid inhalation, avoid contact with skin and eyes, and do not swallow. Take precautions against possible risks of fire or explosions as well as protection of the environment. Apply only in well ventilated areas.

**Issued:** JUNE 2004

## 2. BLAKES YACHT ENAMEL

APPLICATION CONDITIONS:	The surface must be completely clean and dry. Application should only take place in dry weather with temperatures above 5°C/41°F and not in direct sunlight. To avoid condensation the temperature of the surface must be above the dew point. In confined spaces provide adequate ventilation during application and drying.
PRECEDING	BLAKES PRIMER UNDERCOAT, BLAKES BILGE & LOCKER PAINT or according to specification.
SUBSEQUENT COAT:	None.
REMARKS:	When used indoors high temperatures will tend to increase the yellowing properties of this product. May be specified in another film thickness than indicated depending on purpose and area of use. Normal range is 30-40 micron/1.2-1.6 mils. Maximum recoat interval refers to exterior surfaces exposed to periodical immersion, splash, condensation or abrasion during service life of the coating system. On other areas no maximum recoat interval for adhesion. If maximum interval is exceeded, roughening of the surface is necessary to ensure intercoat adhesion. Before overcoating after exposure in contaminated environment, clean the surface thoroughly by high pressure fresh water hosing or by hosing down with fresh water and scrubbing with a stiff brush and allow to dry.
NOTE:	<b>The information given in the Product Data Sheet is intended for professional use.</b>
ISSUED:	JUNE 2004 - 5218210001CS001 BLAKES PAINTS

***This Product Data Sheet supersedes those previously issued. For definition and scope, see explanatory notes to applicable Product Data Sheets.***

***Data, specifications, directions and recommendations given in this data sheet represent only test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use of the Products herein must be determined exclusively by the Buyer and/or User. The Products are supplied and all technical assistance is given subject to BLAKES PAINTS GENERAL CONDITIONS OF SALES, DELIVERY AND SERVICE, unless otherwise expressly agreed in writing. The Manufacturer and Seller disclaim, and Buyer and/or User waive all claims involving, any liability, including but not limited to negligence, except as expressed in said GENERAL CONDITIONS for all results, injury or direct or consequential losses or damages arising from the use of the Products as recommended above, on the overleaf or otherwise.***

***Product data are subject to change without notice and become void five years from the date of issue.***